



Case Study – Chevron

- Chevron installed eight VRUs at crude oil stock tanks in 1996

Project Economics – Chevron				
Methane Loss Reduction (Mcf/unit/yr)	Approximate Savings per Unit¹	Total Savings	Total Capital and Installation Costs	Payback
21,900	\$43,800	\$350,400	\$240,000	<1 yr

¹ Assumes a \$2 per Mcf gas price; excludes value of recovered NGLs. Refer to the *Lessons Learned* for more information.

Source: Natural Gas Star Partners